

# Development of Computational Model to Predict Rut Formation using GIS for Planning of Wood Harvesting on Drained Peat lands

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**Abstract**— Modern computerized planning systems are necessary for wood procurement of forest industry in the near future. The purpose of this study was to examine if planning of wood harvesting from peat land thinning could be digitized by GIS, when the success criterion is a rut formation in stands caused by harvesting machinery: 1) a maximum rut depth and/or 2) the percentage of formatted rut of total strip road length. The aim was to develop the computational model of rut formation for stand selection in summertime harvesting. The variables of the model described harvesting conditions, which are usually measured using field measurements. It was also aimed that this manual work could be replaced by utilizing digitized geographical information. To perform the study, harvesting conditions, as well as harvesting results including the rut formation were collected in each stand. The forwarding distance, thickness of peat layer and a depth to the groundwater table had a significant effect on the rut formation. Furthermore, the carrying capacity class of harvesting machinery, the quality of brush mat, trees' stumps, and bends on strip road network contributed to the depth of ruts. The rut formation was correlated with a laser pulse density returning from the vegetation (2×2 m raster) and the ground height model (2×2 m) produced by an airborne laser scanning. The height information and the groundwater data were combined as a new independent variable, because the model of maximum rut depth was statistically more significant and, consequently, the stand selection was more reliable. However, on the basis of the study results, the use of airborne laser scanning for digitization of enterprise resource planning systems requires manual support of the field measurements for reliable wood harvesting operations of peat land thinnings. Even with decision support of manual field measurements 14% of stand selections would have been wrong. Besides, harvesting machinery with a low nominal ground pressure (<30 kPa) is necessary for successful harvesting operations.

**Keywords**— ALS, GIS, GRL, digitalization, forest operations, modelling, planning system.

## I. INTRODUCTION

### Operational environment

The national forest programme in Finland has set a goal to increase the amounts of industrial wood harvesting from the current level (around 60 million m<sup>3</sup> solid over bark (sob)) to 65–70 million m<sup>3</sup> sob by 2020 (Finland's National Forest Programme 2011). Achieving the challenging target requires increasing the wood harvesting volumes from peatland forests. From the total area in Finland 34% is classified as peatlands (24% from total growing stock volume). Moreover, currently there are approximately 200,000 hectares of first-thinning stands on drained peatlands waiting for wood harvesting operation (Heikkilä 2007; Kaila & Ihalainen 2014). It can be calculated that during the 21<sup>st</sup> century the annual wood harvesting volume from peat land forests has been around 5–7 million m<sup>3</sup> sob. According to the latest estimations (Heikkilä 2007), the annual wood harvesting volume on peatlands could be doubled (i.e. 12–14 million m<sup>3</sup> sob) in Finland.

Typically, wood harvesting operations from peat land forests have been carried out in wintertime during the coldest period in Finland. Therefore, wood harvesting operations lead to a strong seasonal variation, which has decreased cost-efficiency of Finnish wood procurement (Palander et al. 2012b). What is more, harvesting conditions are changing, because summers are lasting longer and frost is reducing during winter when climate is warming (Gregow et al. 2013). Hence, the appropriate period for winter time wood harvesting will shorten. In order to resolve these challenges, it has been suggested that the summertime wood harvesting should be increased by developing better classification systems of peat land thinnings, which could be used in decision support systems (Heikkilä 2007).

The article 5 of the Forest Law in Finland (Metsälaki 12.12.1996/1093) pre-supposes to avoid damaging ground surface and remaining trees of forest stands in wood harvesting operations. On peatlands rut formation can result in growth losses, decayed timber or tree dying (Salomäki et al. 2012) (Figure 1). According to current

guidelines of successful harvesting results for thinning stands, the acceptable rut formation will be interpreted as lower than 10 cm deep and shorter than 50 cm long ruts (Korjuujälkiharvennushakkuussa... 2003). On the other hand, the share of formatted ruts in the stand is not allowed to exceed 4% of the total length of strip roads in the stand (PEFC FI... 2014). Furthermore, according to the new criteria for wood harvesting from Scots pine-

dominated (*Pinus silvestris* L.) peatlands damages are allowed to the percentage of formatted ruts contribution by 10%. In this study, we measured and calculated both 1) the maximum rut depth (cm) and 2) the percentage of formatted rut of total strip road length, i.e. the rut formation percentage (%), and which together are referred to as the rut formation.



Fig.1: Rut formation of thinning stand during summertime wood harvesting on drained peat land.

The rut formation can occur as a strengthening of the soil, but according to Saarilahti (1991) the rut formation refers to the transition of tyres onto the soil. If the shear modulus of surface layer is exceeded, a wheel sink deeper, until the settlement into an oppositional force or load-bearing capacity is the amount of load on the response. The shear modulus means the property of ground that opposes internal deformation. According to Saarilahti (1991), the shear modulus of peat soil is high, but the load-carrying capacity is low. In terms of wood harvesting, it is crucial to ensure that the top layer of peat remains intact, because driving of the machine against the surface layer requires more power and fuel consumption (Yong 1984; Saarilahti 1991). Therefore, if the harvesting machine sinks, this reduces the productivity and cost-efficiency of wood harvesting. Harvesting operations can also be delayed in which case timber left on harvesting site will cause a reduction in a quality of timber, too. Sometimes, wood procurement organisations must pay compensations to forest owners when the promised wood harvesting date is not realized.

The rut formation has been found to increase when the thickness of the peat layer increases (Lindeman 2010; Sirén et al. 2013). Wetness of peat layer deduces the shear modulus of peat. Hence, lowering of a depth to the groundwater table reduces rut formation (Saarilahti 1991; Lindeman 2010). From the point of view of the load-bearing capacity, the structure of the surface layer of peat is crucial, because the shear modulus of peat is not just adequate for wood harvesting (Yong et al. 1984). The

properties of soil on peatlands, such as ground vegetation and the root systems of trees, will affect the soil bearing capacity of top layer. That is why in the investigation by Lamminen (2008) the thickness of peat layer did not have any significant impact on rut formation. Tree volume in stand per hectare and the amount of logging residues processed or transferred to the strip road have been found to have the impact on the reduction of rut formation (Airavaara et al. 2008; Lamminen 2008; Kärhä & Poikela 2010; Kärhä et al. 2010; Lindeman 2010; Ala-Ilomäki et al. 2011; Sirén et al. 2013; Uusitalo & Ala-Ilomäki 2013). On the other hand, an increasing wood removal per hectare can add rut formation, because a number of passes with forwarder increases. For this reason, the removal in the stand is unclearly interpreted as a factor for the reduction of rut formation. According to the study by Sirén et al. (1987), there is a significant dependence between the number of forwarding passes and the rut formation caused by harvesting machinery.

#### Harvesting machinery for peat lands

From 2014 to 2016, there have been approximately 3,500 forwarders in the wintertime harvesting operations and around 1,500 ones in the summertime harvesting in Finland (Teollisuuspuunhakkuut... 2016). Due to the seasonality in wood harvesting volumes, a machinery utilization rate falls, which has caused operational resource allocation problems (Palander et al. 2012b). Högnäs (1997) has reported that the main problem is the profitability of harvesting operations, because the special

harvesting machines for summertime harvesting on peat lands have already been developed. According to him, tracked machines seem to be better than wheeled machines for peat lands' thinnings, because ground pressure in these machines is divided more evenly into ground than with the wheeled machine units.

On the basis of the investigation of the available literature for harvesting machine types and models, there are significant differences between nominal ground pressures of machinery and rut formation caused by machinery (Sirén et al. 1987; Airavaara et al. 2008; Lamminen 2008; Lindeman 2010; Ala-Ilomäki et al. 2011; Palander et al. 2012b). Generally speaking, thinning harvesters and harvesters based on tracked excavators are considered as suitable machines for summertime cuttings on peatlands (Bergroth et al. 2007; Ojasalo 2007; Palander et al. 2012a; Uusitalo et al. 2015). In the same studies, it was recommended light forwarders equipped with at least eight wheels and as wide tracks as possible for wood haulage from piles of peatlands to roadside storages. Bergroth et al. (2007) have found that the harvesters based on tracked excavator fit well summertime operations due to the good carrying capacity of their track systems. Airavaara et al. (2008) have emphasized that the good shaped tracks improve significantly the carrying capacity of forwarder. In the study by Sirén et al. (1987) 8-wheeled forwarders equipped with tracks came off mainly better than 6-wheeled ones. In Lindeman's study (2010) 6-wheeled forwarders caused about 30% of the deeper ruts than 8- and 10-wheeled ones (Palander et al. 2012b).

**Planning of peatland harvesting operations**

The digitization of enterprise resource planning information including Internet of Things has made it possible to utilize new information sources like GIS-data in planning of wood procurement. However, currently there are no comprehensive studies about these tools and their usefulness in summertime harvesting operations on peat lands. For example, could GIS-data be used to develop the current classification of nominal ground pressures of harvesting machinery? For this purpose it would be useful to model rut formation caused by machinery for more advanced planning system at the

stand level. By means of airborne laser scanning (ALS) it has been suggested that the amount of the internal variation of height in the stand, as well as the spatial variation of tree volume and basal area in the stand have an effect on rut formation (Haavisto et al. 2011; Uusitalo et al. 2012). However, Salmi (2011) has underlined that it is hard to find exposed spots for rut formation on harvesting site by means of harvesting circumstance factors produced by the actual height model (25x25 m). On the other hand, gamma ray logging (GRL) has provided interesting digital information for computerized modelling (Virtanen 1990; Hyvönen et al. 2005). In this respect, Ala-Ilomäki (2005) has emphasized that the current gamma radiation maps are too broad-minded for an evaluation of rut formation. Kokkila (2011) has, nonetheless, proposed that it would be worthwhile to test gamma radiation data and the basic soil maps for illustration of spatial variability on harvesting site. Besides she has suggested in the same study that more accurate height model (2x2 m) should be considered as an experiment of wood harvesting planning.

In practice, managers of wood procurement organisations execute harvesting planning of stands using field measurements. They also utilize the current classification for forwarders with different level of nominal ground pressures presented in Table 1. Airavaara et al. (2008) have even pointed out that forwarder's load size should be determined by the impact of load to the axis masses and the nominal ground pressures. During actual planning process of stand the carrying capacity classification for harvesting sites and wood harvesting machinery is determined applying Table 2 (Högnäs et al. 2009). From the same study material (Högnäs et al. 2009), the basic models for estimation of rut formation has been drawn up by Lindeman (2010). Using Table 2a suitable forwarder can be selected specifically for thinning of a stand in summertime wood harvesting operations on drained peat lands. During the classification process managers need to pay attention on tree volume per hectare in prior harvesting operation, harvesting machinery, depth to the groundwater table, four weeks of rainfall, peat layer depth, and strip road network on harvesting site.

*Table.1: The carrying capacity rates for forwarders (eight wheels) with 8-tonne load, when own mass of a forwarder is 12 and 17 tonnes (Airavaara et al. 2008). Maximum nominal ground pressure: Class 1 ≤ 50 kPa, Class 2 ≤ 40 kPa, Class 3 ≤ 30 kPa.*

Class 1	Class 2	Class 3
<ul style="list-style-type: none"> <li>• 12 t: in front the chains and in rear ≥700 mm wide tracks.</li> <li>• 17 t: in front and in rear ≥700 mm wide tracks.</li> </ul>	<ul style="list-style-type: none"> <li>• 12 t: in front the chains and in rear ≥750 mm wide tracks.</li> <li>• 17 t: in front and in rear ≥870 mm wide tracks.</li> </ul>	<ul style="list-style-type: none"> <li>• 12 t: in front ≥700 mm wide tracks and in rear ≥700 mm wide tracks with extra axle.</li> <li>• 17 t: in front ≥820 mm wide tracks and in rear ≥820 mm wide tracks with extra axle.</li> </ul>

Table.2: The carrying capacity classification for harvesting sites and wood harvesting machinery on peatland thinnings (Högnäs et al. 2009). Classes from 1 to 3 represent the required carrying capacity of harvesting machine in specific stand harvesting conditions.

Initial tree volume, m <sup>3</sup> ha <sup>-1</sup>	Estimated load on strip road network based on the storage, shape and size of harvesting site *) **)		
	Low	Moderate	High
	----- Carrying capacity class of forwarder		
>170	1	2	3
170–120	2	3	WINTER
<120	3	WINTER	WINTER

Patches for theclasses:

- Depth to the groundwater table:

- If the groundwater table is less than 25 cm depth in the swamp's surface, the carrying capacity willdecrease by one grade.
- If the harvesting operation has been preceded by a dry season which has lasted for more than 4 weeks, the carrying capacity will increase by one grade.

- If the thickness of peat layer is less than 75 cm, the carrying capacity will increase by one grade.

- Timber haulage in forest

\*) Average forest haulage distance on peatland: low <100 m, moderate 100 – 200 m, and high > 200 m.

\*) It is assumed that logging residues are cut to strip roads and small-sized and critical points on strip road network shall be reinforced by logging residues or in any other way.

## Aims of study

A general soil map in Finland (1:20,000) consists of a lot useful information for conventional planning of wood harvesting operations on drained peatlands (Saarelainen 1998). Correspondingly, more accurate basic soil map (1:10,000) is better for planning small stands. The purpose of this study was to examine if harvesting planningsystems could be developed by digital information of modern GIS, e.g. ALS and GRL data. When planning of wood harvesting operations is done for thinnings on peatlandsto avoid rut formation, it is crucial to know, is astand suited either for summertime or wintertime harvesting, because rut formation usually occurs during summer. Therefore, the study examined what factors causedthe rut formation and could factors' relationships be modelled using digital data forsummertime harvesting of stands on drained peatlands. For this purpose, in addition to GIS data, the data of harvesting conditions and cutting results were collected from harvested stands. By applying these factors several computational models of rut formation was evaluated and tested by selecting stands for summertime harvesting.

## II. MATERIAL AND METHODS

### Digital data of geographical information

Finland is covered by soil maps in scales from 1:10,000 to1:200,000. In this map, the numerical soil type patterns (≥6.25 ha) have been produced for the maps, and related property and the quality information of the available data largely by interpreting, editing and making use of existing geophysical data sets of GIS and image processing

techniques. Amendments (corrections and additions) have also been made by a geographic position system (GPS) and by mapping in the field. From point of view for wood harvesting planning, it is displayed both surface soils and ground layerson the maps. Furthermore, topographic database has been used for description of peatlands and paludificatedareas, as well as geophysical data for determination of thickness of peat layer.

In the whole country ofFinland, magnetic, electronic and radio-metric measurements havebeen produced by airborne geophysical mapping. These soil mapping flights was systematically carried out since 1972 in which flights' height havebeen between 30–50 m and the distance of flight lines 200 m. All mineral soils are, to varying degrees, radioactive. That is why the radioactive elements and the isotopes of mineral soil emit short-wave electromagnetic radiance. This gamma radiation data are interpolated on the size of the 50×50 m raster for different maps (Hyvönen et al. 2005). In this study, the radiation of potassium and other components of the material were used to take advantage of the thickness of peat layer and identification of wetland areas. The water content of peat is, on average, 90%. That is why from the peat bogs of the natural humidity the gamma rays are impossible to detect by GRL, if the peat layer thickness is more than 0.6 m (Virtanen 1990; Virtanen &Vanne 2008).

In the ALS, the laser pulsesare sent towards the ground surface. For instance, the pulses may hit on ground, ditches, undergrowth, tops of standing trees, or the branches of trees. In this study, infra-red beamwas used,which reflects from the water.Reflected pulses return

back to the laser scanner, which can be used to specify a location for the item receiving the pulse hits and the height of the scanner based on the location information and the laser pulse time travelled. Scanner measures also the strength of the return pulse. In this case, the set of all the items in the specified items in the box, which represents the laser pulse is a hit and did not reflect the return of pulses. The coordinate of individual laser pulses can be converted to terrestrial coordinate systems for the height findings. Such as a point cloud obtained from processing reflections and/or from echoes, it is possible to form the continuous surface models, such as the ground height model and the stand height model (Hyypä&Inkinen 1999). The values of the height models are usually underestimates, because the laser pulse may not always hit the top of the tree (Hyypä et al. 2001). The following height models were used in this study: the model of ground surface (2×2 m), the height model of trees (2×2 m), as well as a descriptive model produced by laser pulse (6×6 m). The models were produced using ALS infra-red pulse, while the laser scanning density had a minimum of 0.5 m<sup>2</sup>. The tree models reflected from the

vegetation, which were more than two metres height. The accuracy of the height information was approximately ±30 cm. The laser grid of the stand was in use from limited study area, especially, when the laser grid micro patterns (2×2 m) were produced on map level. This data included among others the number of trees, the density of trees in the stand, the basal area of whole stand and the basal area of tree species.

For the determination of the location of the plots of stands a systematic point network (50×50 m) was created by a "Create a fishnet" tool of the ArcGis program (Table 3). More than a dozen acres of harvesting site the network density was reduced to 100 m. Points were established on the plots so that the plot was to be measured to the nearest strip road. Plots were established on the 240 ones (total 3.5 ha). General soil map (1:200,000) was available in all study plots. Also the height model (25×25 m) was available in all study plots, but it was only used in the calculation of the depth of the groundwater table and in the calculation of the variation of the internal topographic height of the harvesting site just there, where more accurate height material (2×2 m) was not available.

Table.3: The number of the study plots (N) for digital geographical information of stands.

Data source	Plot, N
Raster of the length of the stand	96
Density raster	85
Potassium raster	179
General soil map (1:200,000)	240
Height raster (2×2m)	96
Height raster (25×25m)	144

### Harvesting conditions in the study stands

The stands of the study located in the provinces of South Karelia, North Karelia, South Karelia, North Karelia and North Ostrobothnia in Finland. The tree volume per hectare, harvesting method and removal per hectare were collected from the harvesting sites of the stands. Tree volume of stand in prior harvesting operation was an average of 150 m<sup>3</sup> ha<sup>-1</sup> (variation range: 19–265 m<sup>3</sup> ha<sup>-1</sup>) (Figure 2). The average forest haulage distances and the distances between ditches was established on the map.

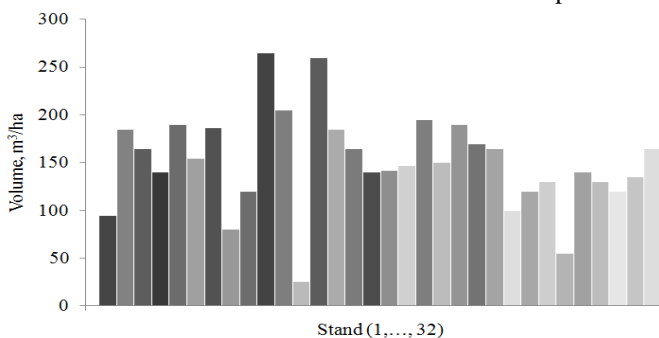


Fig.2: Tree volume per hectare in prior harvesting operation by study stand.

The depth to the groundwater table was measured by digging a pit close to the plot in each study stand. The digging place was chosen ocularly from deepest place of the stand. The thickness of peat layer was measured by peat sampler in the middle of each plot. A class of 100 cm were the largest part of the findings, with the thickness of the peat layer also surpassing 100 cm (Figure 3). Otherwise, the thickness of the peat frequency distribution was almost statistically normally distributed.

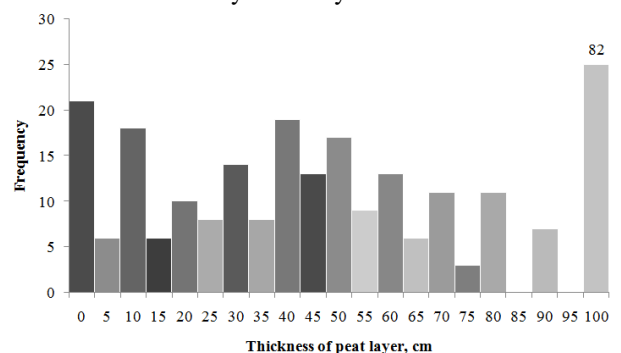


Fig.3: The frequency of measured thickness of peat layers in the study stand. When the depth of peat layer more than 100 cm in the stand, it observation has been combined to a class of 100 cm.

The model of a machine, the number of wheels and tracks used in harvesting machinery (i.e. harvesters, forwarders and harwarder of study) were examined. Three different

harvester models and six different forwarder models were used in the study stands (Table 4). In this study, all forwarders were 8-wheeled ones (Figure 4).

*Table.4: The model and the number of wheels used in harvesting machinery of the study, as wells as the number of plots in the study. Type: H = Harvester; F = Forwarder; HF = Harwarder.*

Machineunit	Type	Wheel, N	Plot, N
John Deere 1070D	H	6	77
PonsseBeaver	H	6	14
Ponsse HS10Cobra	H	8	124
John Deere 1010D	F	8	14
John Deere 810D	F	8	57
PonsseElk	F	8	6
Ponsse S10Caribou	F	8	100
PonsseWisent	F	8	14
PonsseGazelle	HF	8	62
Valmet 840 + pullingtrailer	F	12	24

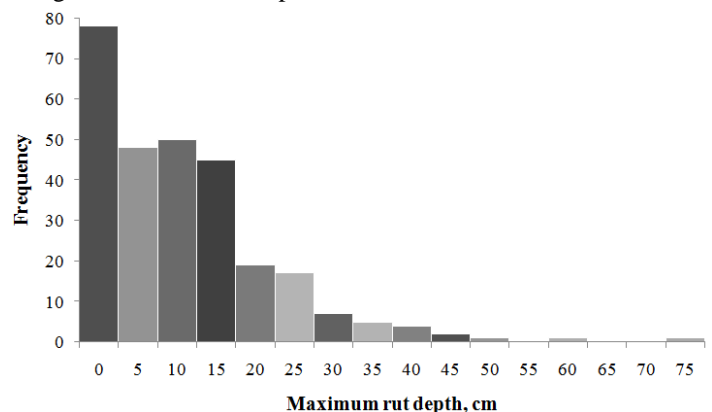


*Fig.4: Typical 8-wheeledforwarder on Finnish peatlands.*

**Harvesting results from the study stands**

The harvesting result data were collected from the stands where wood harvesting operations had carried out during the summers of 2011 and 2012. From the middle of the plot six meters of strip road in both directions was measured. The length of rut formation was determined from this trip (i.e. 12 m). The percentage of rut formation of stand was calculated by means of the length of rut formation according to the guidelines of harvesting results in thinnings drawn up by Metsäteho Ltd. (Korjuujälkiharvennushakkuussa...2003). The rut formation was measured from longer than 50 cm long ruts if it could be found on one of tracks. Besides, the deepest rut point (i.e. maximum rut depth) on the tracks was measured, as well as the average rut depth was estimated. The average percentage of formatted rut of total strip road length was 12% in the study stands. Respectively, the maximum rut depth, on the average, was 11 cm (standard deviation was 11 cm)(Figure 5), while the average rut depth of plots was 4 cm (standard deviation was 5 cm). The highest percentage of formatted rut of stand was 56%

(standard deviation was 23%). Correspondingly, the largest maximum rut depth was 75 cm.



*Fig.5: The frequency of measured maximum rut depth in the plots of study stands.*

The width of strip road was measured in each study plot. Observations of the width of strip road were measured by determining the distance to the nearest tree of strip road on both sides of the central line, and by summarizing

these distances (cf. Korjuujälkiharvenmushakkuussa... 2003). Furthermore, the length of stumps was determined from the tracks of study plots. If the length of one stump crossed from a root neck 10 cm, it was interpreted as the length for a stump. Otherwise, the length of the stumps was interpreted as normal. If on the way of the plot there were no stumps, it was interpreted as resulting, not stumps.

### Methods

The coordinates of each study plot were stored in the terrain using the Trimble GeoExplorer 2005 GPS device. The locations of the plots were stored in ArcMap 10 programme. The location of the values of the spatial data sets corresponding to the locations of the study plots were picked up by the "extract values to point to the" function to the study plot database, from which they could be exported to Microsoft Office Excel. The harvesting results collected from study stands were saved in the Microsoft Office Excel. Statistical analyses were performed using SPSS-X (SPSS Inc (1988) SPSS-X User's Guide. 3rd ed. SPSS Inc., Chicago).

We described study variables in the previous section. According to Heikkilä(2001), the results of Kolmogorov-Smirnov test show that the variables of rut formation were not normally distributed. We used a significance level of  $p < 0.05$  for this analysis. Otherwise, regular significance levels were used for conclusions:  $p < 0.05$  is almost statistically meaningful,  $p < 0.01$  is statistically meaningful,  $p < 0.001$  is statistically very meaningful variable. If the test statistic was high, the hypothesis should be rejected. We summarized the independent (predictor) variables using averages for the volume of activity in plots and stands. Then we divided the independent variables into categories(groups) based on their statistical differences in observations.

Comparisons of rut formation were made for different harvesting conditions and results. Groups of these variables were studied using nonparametric analysis of variance (the Kruskal-Wallis test) and compared these groups two at a time using the Mann-Whitney  $U$ -test. We used these tests (both based on ordinals) because the variable values did not show a normal distribution, and the tests let us test whether two independent samples (groups) came from the same population. Null hypothesis is accepted if groups' medians are equal. The former test revealed whether the groups being tested were significantly different in respect to rut formation, after which we identified specific significant differences using the Mann-Whitney  $U$ -test in paired comparisons. If groups are different, the independent variable can be used as a dummy variable in computational model of rut formation.

Relationships of the variables were analyzed using Spearman's rank-correlation coefficient. Spearman's correlation coefficient is a statistical measure of the strength of a monotonic relationship between paired data. In a sample it is denoted by  $r_s$  and is by design constrained as follows  $-1 \leq r_s \leq 1$ , and its interpretation is as follows, e.g. the closer  $r_s$  is to  $\pm 1$  the stronger the monotonic relationship. Correlation is an effect size and so we can verbally describe the strength of the correlation using the following guide for the absolute value of  $r_s$ : 0–.19 "very weak", .20–.39 "weak", .40–.59 "moderate", .60–.79 "strong", .80–1.0 "very strong". If a  $p$ -value for this test is low e.g. 0.000 we can say that we have very strong evidence to believe  $H_1$ , i.e. we have some evidence to believe that variables' values are monotonically correlated in the population.

The model of rut formation was formulated using a multiple regression analysis Heikkilä (2001). A stepwise regression was used to answer a question of what the best combination of independent (predictor) variables (field and digital variables) would be to predict the dependent (predicted) variable, e.g. the maximum rut depth. In stepwise regression not all independent variables, e.g. the height values (2x2 m) produced by ALS, may end up in the equation. Instead, predictor variables are entered into the regression equation one at a time based upon statistical criteria. At each step in the analysis the predictor variable that contributes the most to the prediction equation in terms of increasing the multiple correlations is entered first. This process is continued only if additional variables add anything statistically meaningful to the regression equation. When no additional predictor variables add anything statistically to the regression equation, the analysis stops. It is also possible to drop nonsignificant control variables, if their statistical significance decreases. In our model  $p$ -value was lower than 0.05 for additional variables and higher than 0.01 for removed variables.

### III. RESULTS

#### Comparison of rut formation in different harvesting conditions

In Table 5 comparison of rut formation was related to the thickness of peat layer. Basically, the thickness of peat layer was measured manually on study plots and was divided into four categories on the basis of the rut formation as the groups differed statistically (K-W) most. The rut formation increased as the thickness of peat layer grew. Next, the spatial data was established for these categories. Finally, the comparison of rut formation was conducted relating it to field measurements, the values of potassium (GRL data), and to terms of the values in the general soil map (1:200,000) (Table 5). As mentioned previously, the rut formation was based on the field

measurements and the values of rut formation differed statistically significantly (K-W) between the categories of the thickness of peat layer. In paired comparison the differences were statistically (M-W) meaningful between

the categories of mineral soil and paludified area, mineral soil and thin peat layer area, and mineral soil and thick peat layer area (Table 5).

Table.5: Comparison of rut formation is related to the field measurements (A), the figures of Potassium (B) and the values of the general soil map (C) in four peat layer thickness (PLT) classes: 1 = mineral soil (0 – 5 cm), 2 = paludified layer (6 – 30 cm), 3 = thin peat layer (31 – 60 cm), 4 = thick peat layer (>60 cm). Rmax = maximum rut depth, K-W = Kruskal-Wallis, M-W = Mann-Whitney, R% = rut formation percentage. (\* =  $p < 0.05$  is almost statistically meaningful, (\*\* =  $p < 0.01$  is statistically meaningful, (\*\*\*) =  $p < 0.001$  is statistically very meaningful difference of PLT classes.

PLT	Rmax	Maximum rut depth		R%	Rut formation percentage	
		K-W	M-W		K-W	M-W
A 1	1.2	.004	A1-A2 <sup>(**)</sup> ;A1-A3 <sup>(**)</sup> ;A2-A4	0	.002	A1-A2 <sup>(**)</sup> ;A1-A3 <sup>(**)</sup> ;A2-A4
A 2	8.3		A2-A1 <sup>(**)</sup> ;A2-A3;A4-A2	5.4		A2-A1 <sup>(**)</sup> ;A2-A3;A4-A2
A 3	10.3		A3-A1 <sup>(**)</sup> ;A3-A2;A3-A4	15.9		A3-A1 <sup>(**)</sup> ;A3-A2;A3-A4
A 4	15.5		A4-A1 <sup>(**)</sup> ;A1-A4 <sup>(**)</sup> ;A4-A3	20.7		A4-A1 <sup>(**)</sup> ;A1-A4 <sup>(**)</sup> ;A4-A3
B 1	10.2	.218	B1-B2;B1-B3;B2-B4	15.8	.147	B1-B2;B1-B3;B2-B4
B 2	13.4		B2-B1;B2-B3;B4-B2	12.0		B2-B1;B2-B3;B4-B2
B 3	19.7		B3-B1;B3-B2;B3-B4	22.7		B3-B1;B3-B2;B3-B4
B 4	17.0		B4-B1;B1-B4;B4-B3	32.6		B4-B1;B1-B4;B4-B3
C 1	4.8	.001	C1-C2;C1-C3;C2-C4	8.4	.006	C1-C2;C1-C3;C2-C4
C 2	8.3		C2-C1;C2-C3;C4-C2	6.5		C2-C1;C2-C3;C4-C2
C 3	9.8		C3-C1;C3-C2;C3-C4 <sup>(**)</sup>	19.2		C3-C1;C3-C2;C3-C4 <sup>(*)</sup>
C 4	16.8		C4-C1 <sup>(***)</sup> ;C1-C4 <sup>(***)</sup> ;C4-C3 <sup>(**)</sup>	11.6		C4-C1 <sup>(**)</sup> ;C1-C4 <sup>(**)</sup> ;C4-C3 <sup>(*)</sup>

On the basis of the potassium values, the values of rut formation did not differ statistically significantly in the classes of the thickness of peat layer (K-W). In the third comparison, the difference between the values of rut formation based on the general soil map (1:200,000) differed significantly in the classes of the thickness of peat layer (K-W). Actually, there was statistically very significant difference between the mineral soil and thick peat layers in the values of maximum rut depth (M-W). There was also statistically very significant difference between thin and thick peat layers. On the other hand, there was statistically significant difference between the mineral soil and thick peat layers in the values of rut

formation percentage. Correspondingly, almost statistically significant difference was between thin and thick peat layers.

The rut formation of study stands decreased when the depth to the groundwater table diminished (Table 6). The depth to the groundwater table was divided into four categories on the basis of rut formation, when they differed statistically (K-W) mostly from each others. In this respect, there was statistically very significant difference between the categories in the maximum rut depth. Correspondingly, the values of rut formation percentage differed statistically significantly.

Table.6: The differences of rut formation by the depth to the groundwater table (DGWT) in its four classes: (A) = 0 – 30 cm, B = 31 – 60 cm, C = 61 – 100 cm, D > 100 cm. Rmax = maximum rut depth, K-W = Kruskal-Wallis, M-W = Mann-Whitney, R% = rut formation percentage. (\* =  $p < 0.05$  is almost statistically meaningful, (\*\* =  $p < 0.01$  is statistically meaningful, (\*\*\*) =  $p < 0.001$  is statistically very meaningful difference of DGWT classes.

DGWT	Rmax	Maximum rut depth		R%	Rut formation percentage	
		K-W	M-W		K-W	M-W
A	14.8	.000	A-B;A-C <sup>(***)</sup> ;A-D <sup>(***)</sup>	19.7	.002	A-B;A-C <sup>(*)</sup> ;A-D <sup>(**)</sup>
B	13.3		B-A;B-C <sup>(**)</sup> ;B-D <sup>(***)</sup>	14.8		B-A;B-C <sup>(*)</sup> ;B-D <sup>(**)</sup>
C	4.5		C-A <sup>(***)</sup> ;C-B <sup>(**)</sup> ;C-D	6.1		C-A <sup>(*)</sup> ;C-B <sup>(*)</sup> ;C-D
D	3.2		D-A <sup>(***)</sup> ;D-B <sup>(***)</sup> ;D-C	2.4		D-A <sup>(**)</sup> ;D-B <sup>(**)</sup> ;D-C

The spatial ALS data of vegetation was determined on study plots, which were divided into three categories taking account for the rut formation (Table 7). The values of rut formation differed statistically almost significantly

(K-W) in the classes of the frequency of laser pulse reflecting from the vegetation (ALS data). There was almost statistically significant difference (M-W) between the classes of 0 – 8 and 8 – 16 of the density of laser



pulse. On the other hand, there were statistically almost significant differences (K-W) in the rut formation between the classes divided into categories based on the height of trees of stands (ALS data). Actually, there was the statistical difference (M-W) between the classes of 0 –

7.9 m and  $\geq 12$ m in the maximum rut depth, and on the other hand, between the classes of 0 – 7.9m and  $\geq 12$ m, as well as between 7 – 11.9m and  $\geq 12$  m in the rut formation percentage.

Table.7: Comparison of rut formation with the density values and the tree height values of stands in three best airborne laser scanning (ALS) classes. Density classes: DA = 0 – 7.9, DB = 8 – 15.9, DC  $\geq 16$ ; Height classes: HA = 0 – 6.9, HB = 7 – 11.9, HC  $\geq 12$ . Rmax = maximum rut depth, K-W = Kruskal-Wallis, M-W = Mann-Whitney, R% = rut formation percentage. (\* =  $p < 0.05$  is almost statistically meaningful, (\*\* =  $p < 0.01$  is statistically meaningful, (\*\*\*) =  $p < 0.001$  is statistically very meaningful difference of ALS classes.

ALS	Maximum rut depth			Rut formation percentage		
	Rmax	K-W	M-W	R%	K-W	M-W
DA	11.8		A-B <sup>(*)</sup> ;A-C	17.7		A-B <sup>(*)</sup> ;A-C
DB	5.2	.05	B-A <sup>(*)</sup> ;B-C	4.9	.02	B-A <sup>(*)</sup> ;B-C
DC	5.7		C-A;C-B	2.8		C-A;C-B
HA	4.7		D-E;D-F <sup>(*)</sup>	5.5		D-E;D-F <sup>(*)</sup>
HB	8.2	.03	E-D;E-F	9.2	.03	E-D;E-F <sup>(*)</sup>
HC	15.8		F-D <sup>(*)</sup> ;F-E	20.0		F-D <sup>(*)</sup> ;F-E <sup>(*)</sup>

**Comparison of rut formation in different harvesting results**

The average figures of rut formation for carrying capacity categories of harvesting machinery used in the study are given in Table 8. There were statistically highly significant (K-W) differences between carrying capacity

categories of harvester in both rut formation percentage and maximum rut depth. In paired comparison of the maximum rut depth, the carrying capacity class 1 differed statistically almost significantly from the class 2 (M-W), and respectively, from the class 3 very significantly.

Table.8: The average figures for differences of rut formation by carrying capacity (CC, Table 2) classes of harvesting machinery (M) used. H = harvester, F = forwarder, N = number of observations, Rmax = maximum rut depth, K-W = Kruskal-Wallis, M-W = Mann-Whitney, R% = rut formation percentage. (\* =  $p < 0.05$  is almost statistically meaningful, (\*\* =  $p < 0.01$  is statistically meaningful, (\*\*\*) =  $p < 0.001$  is statistically very meaningful difference of CC classes.

M	CC	N	Maximum rut depth			Rut formation percentage		
			Rmax	K-W	M-W	R%	K-W	M-W
H	1	91	17.1		1-2 <sup>(*)</sup> ;1-3 <sup>(***)</sup>	24.8		1-2;1-3 <sup>(***)</sup>
H	2	24	9.7	.000	2-1 <sup>(*)</sup> ;2-3	9.1	.000	2-1;2-3
H	3	100	9.0		3-1 <sup>(***)</sup> ;3-2	5.4		3-1 <sup>(***)</sup> ;3-2
F	1	6	19.0		1-2;1-3 <sup>(*)</sup>	31.9		1-2;1-3 <sup>(**)</sup>
F	2	68	17.9	.111	2-1;2-3 <sup>(***)</sup>	16.3	.015	2-1;2-3 <sup>(***)</sup>
F	3	141	9.6		3-1 <sup>(*)</sup> ;3-2 <sup>(***)</sup>	7.7		3-1 <sup>(**)</sup> ;3-2 <sup>(***)</sup>

On the other hand, there were statistically almost significant (K-W) differences in rut formation percentage between carrying capacity categories of forwarder. In paired comparison of the classes (M-W), there was statistically almost significant difference between the classes of 1 and 3 in maximum rut depth, and statistically significant difference in rut formation percentage. There was also statistically highly significant difference between the classes of 2 and 3 in both rut formation percentage and maximum rut depth (Table 8).

In this study, rut formation differences for classes of tree stumps, forest haulage distance, the quality of strip road network and the quality of brush mat on strip road were

investigated carefully. There were statistically almost significant (K-W) differences between the classes of brush mat in both rut formation percentage and maximum rut depth (Table 9). Respectively, the changes caused by a good and moderate brush mat were statistically significant (M-W). There was also statistically almost significant difference between the classes of good and weak brush mat in both rut formation variables. When forwarding distances were under examination, there were statistically (K-W) significant differences between the forwarding classes in rut formation percentage and maximum rut depth (K-W). The classes of <100 m and 100–200 m had a significant difference (M-W) (Table 9).

Table.9: The effect of the quality of brush mat, the quality of strip road network, the length of stumps cut, and forest haulage distance on the rut formation. Rmax = maximum rut depth, K-W = Kruskal-Wallis, M-W = Mann-Whitney, R% = rut formation percentage. (\* = p < 0.05 is almost statistically meaningful, (\*\* = p < 0.01 is statistically meaningful, (\*\*\*) = p < 0.001 is statistically very meaningful variable.

Quality of brushmat	Class	Maximum rut depth			Rut formation percentage		
		Rmax	K-W	M-W	R%	K-W	M-W
Good	1	8.7		1-2 <sup>(**)</sup> ;1-3	7.5		1-2 <sup>(**)</sup> ;1-3 <sup>(*)</sup>
Moderate	2	12.4	.022	2-1 <sup>(**)</sup> ;2-3	12.9	.011	2-1 <sup>(**)</sup> ;2-3
Weak	3	10.5		3-1;3-2	16.2		3-1 <sup>(*)</sup> ;3-2
<b>Striproad</b>							
Bend	1	13.2		1-2 <sup>(*)</sup> ;1-3	15,86		1-2;1-3
Straight	2	9.8	.019	2-1 <sup>(*)</sup> ;2-3 <sup>(*)</sup>	10,86	.054	2-1;2-3
Junction	3	15.2		3-1 <sup>(*)</sup> ;3-2 <sup>(*)</sup>	18,25		3-1;3-2
<b>Treestumps</b>							
Normal	1	9.6		1-2;1-3 <sup>(**)</sup>	10.2		1-2;1-3 <sup>(***)</sup>
Long	2	11.9	.012	2-1;2-3	9.0	.001	2-1;2-3 <sup>(*)</sup>
No stumps	3	15.0		3-1 <sup>(**)</sup> ;3-2	22.6		3-1 <sup>(***)</sup> ;3-2 <sup>(*)</sup>
<b>Foresthaulagedistance</b>							
<100 m	1	8.6		1-2 <sup>(**)</sup> ;1-3	10.3		1-2 <sup>(**)</sup> ;1-3
100–200m	2	16.5	.003	2-1 <sup>(**)</sup> ;2-3	19.9	.005	2-1 <sup>(**)</sup> ;2-3
>200m	3	14.1		3-1;3-2	17.5		3-1;3-2

**Regression analysis of rut formation**

Both variables of rut formation (i.e. rut formation percentage and maximum rut depth) correlated negatively with the depth to the groundwater table (Combination of ALS and field measurement), the height variation (ALS, 2x2 m) of stand, as well as the density of ALS pulse

reflecting from the vegetation. Both rut formation variables correlated positively with the thickness of peat layer and the value (ALS) describing the tree height in the stand. Actually, there was a negative correlation between the values of potassium (GRL) and rut formation percentage (Table 10).

Table.10: The correlations (C) between the rut formation and independent variables of rut formation models in study plots (N). Rmax = maximum rut depth, R% = rut formation percentage. (\* = p < 0.05 is almost statistically meaningful, (\*\* = p < 0.01 is statistically meaningful, (\*\*\*) = p < 0.001 is statistically very meaningful variable.

	Thickness of peat layer		Height raster (2x2 m)		Depth to groundwater table		Density of trees (2x2 m)		Height of stand (2x2 m)		Forest haulage distance		Potassium	
	Rmax	R%	Rmax	R%	Rmax	R%	Rmax	R%	Rmax	R%	Rmax	R%	Rmax	R%
C	.32 (***)	.40 (***)	-.34 (**)	-.28 (**)	-.44 (***)	-.33 (***)	-.26 (*)	-.29 (**)	.32 (**)	.29 (**)	.30 (**)	.28 (**)	-.20 ( )	-.29 (*)
N	115	115	96	96	113	113	85	85	96	96	115	115	54	54

Stepwise multiple regressions were conducted to predict rut formation and whether digital independent variables could be found by GIS, ALS or GRL for computational model. Actually, the regression analysis was conducted to evaluate how well useful variables of the Table 10 predicted maximum rut depth (Table 11). For example, at the final step of the analysis Depth to the groundwater table, the linear combination of Groundwater table and Height raster, entered into the regression equation, although it wasn't statistically significantly related to maximum rut depth, p = .053. However, Potassium did not enter into the equation at steps of the analysis. The

multiple correlation coefficient was .73, indicating approximately .51% of the variance of the maximum rut depth could be accounted for by the model. Thus the regression equation for predicting maximum rut depth was: the maximum rut depth = 9.25xDummy variable+ .12xMaximum rut depth + .03xThickness of peat layer + -3.04xDepth to the groundwater table-10.05. On the basis of the standardized regression coefficients, the type of harvesting system (i.e. harwarder vs. two-machine harvesting systems with harvester and forwarder) explained the best rut formation (Table 11). The type of harvesting system and the thickness of peat layer were

statistically highly significant. Forest haulage distance and the depth to the groundwater table were statistically almost significant explanatory variables. When the thickness of peat layer and the forwarding distance grew, the maximum rut depth increased. In addition to this, when the depth to the groundwater table increased, the maximum rut depth reduced. The depth to the groundwater table was partly digital independent variable provided by ALS data.

According to the analysis of variance, a model agreed to statistically very significant. The frequency distribution of

standardized residuals formed a little to the right of the entire panoply of distribution (Figure 6). According to the Kolmogorov-Smirnov test, the residuals were almost normally distributed. The standard deviation of the residuals of the model was around zero on both sides when the maximum rut depth was less than 15 cm (Figure 7). However, with larger depth of ruts, the model gives the higher values than realistic values for the maximum rut depth. In this respect, unreliability of the model can be observed in the graph of residuals.

Table.11: An explanatory model for the maximum rut depth of strip road network.

$$y = a + b_1k_1 + b_2x_1 + b_3x_2 + b_4x_3$$

where  
 y = maximum rut depth, cm  
 k<sub>1</sub> = dummy variable: 0 = harwarder, 1 = two-machine system (i.e. harvester & forwarder)  
 x<sub>1</sub> = thickness of peat layer, cm  
 x<sub>2</sub> = forest haulage distance, m  
 x<sub>3</sub> = depth to the groundwater table, cm  
 a = constant  
 b<sub>1</sub>, b<sub>2</sub>, b<sub>3</sub>, b<sub>4</sub> = coefficients of the variables

Variable	Parameter estimate	Standard error	Standardized regression coefficient	t-value	p-value
a	-10.047	3.252		-3.089	.003
b <sub>1</sub>	9.250	1.690	0.472	5.474	.000
b <sub>2</sub>	0.121	0.029	0.306	4.212	.000
b <sub>3</sub>	0.031	0.015	0.156	2.046	.044
b <sub>4</sub>	-3.040	1.553	-0.166	-1.958	.053
N	R	R <sup>2</sup>	Adjusted R <sup>2</sup>	Mean error of estimate	Kolmogorov-Smirnov
95	.731	.535	.514	6.863	.049
	Sum of squares	Degree of freedom	Mean square	F value	p value
Regression	4866.911	4	1216.728	25.836	.000
Residual	4238.520	90	47.095		
Total	9105.432	94			

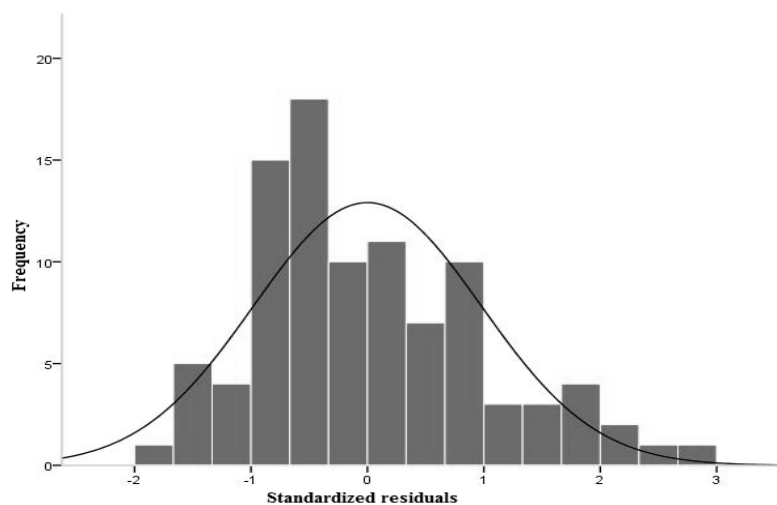


Fig.6: The distribution of the standardized residuals of the regression model.

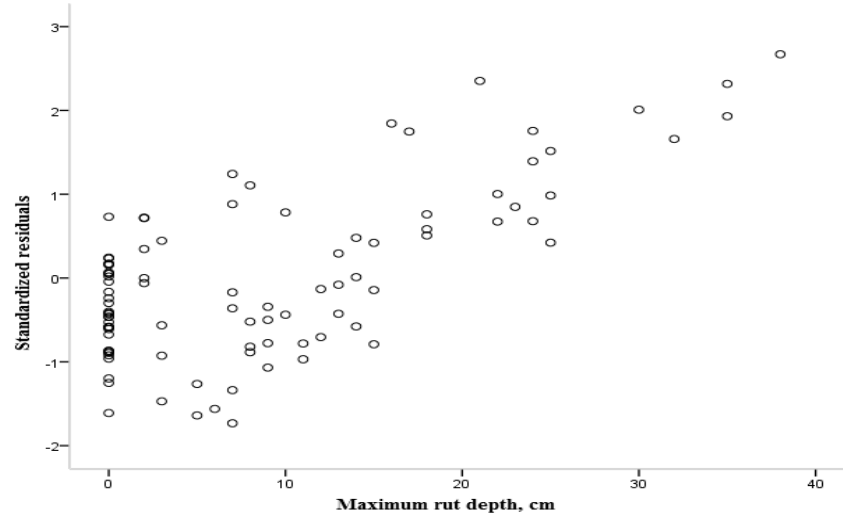


Fig.7: The residuals of the regression model of maximum rut depth.

#### IV. DISCUSSION

##### Study material and the reliability of results

The number of plots for determination of the harvesting conditions was examined and selected by calculating the effective sample size with the formula of systematic sampling. For this purpose, it was aimed to select stands based on summertime harvesting. Nonetheless, the sampling frequency was determined a little denser, as there was only estimate which stands will be coming to harvest during summertime in the early planning stage of the study. On the other hand, the accuracy of spatial data sets and the size of raster for maps were taken into consideration in the design of study plot network. The density of study plot network was determined by the accuracy of potassium data (50×50 m), even though some of study material was more accurate. The length of study plot was established on 12 m, which, in fact, is a sample of the data in large-scale geographical data. On the other hand, in the small-scale data, the length is greater than the diameter of raster. This feature could cause minor sample errors for the study results. However, it can be assumed that the spatial autocorrelation reduce possible errors for instance in the variables of vegetation.

The data of harvesting results were collected when the stand had been harvested completely. Therefore the results depict rut formation of the entire harvesting system (i.e. caused by both harvester and forwarder or harwarder). The carrying capacity rating for harvesting machinery was conducted by the limit table of nominal ground pressures (cf. Table 2), because the source data were incomplete for the calculation of the nominal ground pressures exactly for harvesters and forwarders. Still, from the point of view of the study objective, it can be presumed that the nominal ground pressures of harvesting machinery were classified enough accurately. In this respect, results of rut formation and modelling work are reliable for consideration of practical forest operations.

##### Effects of harvesting conditions and cutting results on rut formation

The study results indicated that the carrying capacity classes of harvesting machinery (cf. Table 2) are useful in the planning of wood harvesting operations of drained peat lands, since there were statistically highly significant differences between the categories of carrying capacity in rut formation. When carrying capacity decreased or nominal ground pressures increased, rut formation grew. The higher carrying capacity also reduces rut formation caused by harvesters. Hence, the result underlines that it is important to equip also a harvester so that it has a low nominal ground pressure and further higher carrying capacity class. The results showed that it is impossible to haulage timber from harvesting site with the forwarders of the carrying capacity class 1 during summer. The forwarders of the class 2 caused rut formation, both acceptable and unacceptable, if they were used under the current criteria of harvesting results. The results of this study support the conclusions of the previous studies that the reduction of nominal ground pressure (i.e. the carrying capacity class of 3) is crucial in successful wood harvesting on peat lands (Sirén 1987; Airavaara et al. 2008; Lamminen 2008; Kärhä & Poikela 2010; Kärhä et al. 2010; Lindeman 2010). As there was significant difference between the carrying capacity classes, the carrying capacity classes 1 and 2 were taken for further analysis in order to examine reliably the impact of harvesting conditions and cutting results on rut formation. It is not necessary to measure digital nominal ground pressure of harvesting machinery using any laser scanning tools, if the carrying capacity classes of machinery are used in planning.

The thickness of peat layer had an impact on the rut formation with so-called harvesting machines equipped with the weak carrying capacity (Classes of 1 and 2). The

thickness of peat layer was also the most powerful independent variable in the regression model of maximum rut depth (cf. Model 1, Table 11). The results support the previous studies, in which the thickness of peat layer has been found to have an effect on rut formation (Kärhä & Poikela 2010; Kärhä et al. 2010; Lindeman 2010). In further analysis, the classes of thickness of peat layer was used to test the spatial data: Actually, there was no significant difference between the raster values of potassium (GRL) in four classes of the thickness of peat layer (the model by GTK), even though the mean values of the results were behaving consistently, i.e. the rut formation increased when the value of potassium reduced. Although the values of potassium and rut formation had statistically almost significant negative correlation, the correlation was lower than the correlation of alternative independent variables, so that it did not come to be selected to the model. This was harmful, because raster values of potassium (GRL) were digital and would have been readily available for a computational model.

In some study stands the terrain rose quite sharply, so the reflections of mineral soil from the edge of swamp or the spoil bank of ditches could consequently cause error sources for the intensity of radiation by GRL (cf. Virtanen 1990; Virtanen & Vanne 2008). Due to this, especially on border bog, the radiation values of plots could be too high. The drainage also affected the intensity of radiation (Virtanen & Vanne 2008). Close to the ground the groundwater can prevent radiation altogether, in which case the observation image the low radiation spot of thick peat layer. This is likely caused multicollinearity between potassium, the thickness of peat layer, the depth to the groundwater table, and rut formation, even though it did not separately tested in the study. Actually, the separate variables with the maximum correlation come to select to the model instead of combined factor. This reasoning was supported by the observations of the carrying capacity classes 1 and 2, in which rut formation continued to increase, if groundwater table rose closer to the ground surface. Also, we have to remember that the digital potassium material was quite old: in some places around 40 years; this can also cause untrustworthiness for the study results related to the potassium data. During this period, for instance, the depth to the groundwater table, drainage situation, and trees in stand may have changed. On the basis of the above, it should be noted that there are some problems with the accuracy and reliability of data sources in the potassium data when the values of potassium is used in estimating rut formation in operational wood harvesting planning. On the other hand, the data is as the thickness of peat layer portraying the most comprehensive in Finland and could still be suited for planning models at the strategic level of wood

harvesting. Ala-Ilomäki (2005) has received similar results in his tests of an operational planning context.

There was an indication of the impact of the depth to groundwater table on rut formation in the investigation by Lindeman (2010). The results of this study confirmed connection between the depth to the groundwater table and rut formation, when the wood harvesting machinery with the low carrying capacity (i.e. Classes of 1 and 2) are used. The depth to ground water table was also used as the independent variable in the regression model of the maximum rut depth (Model 1, Table 11). Utilization of the groundwater table level in planning of wood harvesting operations can be justified also by spatial data. The results correspond to the results by Haavisto et al. (2011) and Uusitalo et al. (2012). The negative connection could be observed between the height of the ground surface and rut formation by using the values of ground surface model (ALS, 2×2 m). On the basis of the results of this study, it is suggested that the depth to the groundwater table are combined with digital height information as a useful operation, because the new combination variable explained rut formation better than just a ground surface model (2×2 m). When the groundwater data was connected to the height information, the model of maximum rut depth was statistically more significant and the stand selection was more reliable for summertime harvesting. Actually, infra-red beams can't penetrate water in ditches. In future, it is possible to measure the depth to groundwater table using infra-green beam, which will replace manual measurements of groundwater table and provides digital information for computational models.

The effect of the spatial variability of trees was tested by the raster values of tree volume ( $\text{m}^3 \text{ha}^{-1}$ ) in the stand. Rut formation varied illogically between the classes of tree volume and there was no significant difference between the classes even several optional classifications were used. In the studies by Haavisto et al. (2011) and Uusitalo et al. (2012), the basal area of the stand was a better independent variable for modelling rut formation than the tree volume in stand. The weaker explanation ability of tree volume per hectare related to the basal area of stand may be the result of controversial influences of internal variation of variables in the stand, which is further discussed in detail for computational models of operational planning in the next chapter.

The impact of the initial tree volume in the stand and harvesting removal from the stand on rut formation was diversified in the study. Therefore, the results give an indication that rut formation reduces when tree volume per hectare in prior harvesting increases. Actually, the impact of the internal variation of tree volume in the stand on rut formation could also be investigated. This could be carried out by geographical data (ALS). On the basis of the results, when the raster value of ALS, which describes

the density of tree volume and the other vegetation in the stand, increases, the rut formation reduces. The increase in the initial tree volume in the stand as well as in the density of tree volume likely increases the volume of bearing capacity by the root system network of trees and the amount of logging residues for using reinforcement the strip roads, which factors together deduct rut formation (cf. Lamminen 2008). On the other hand, on the basis of the ALS data used in the study, rut formation increased when the height of trees in the stand grew. There was no statistically significant connection between the ALS values of the height and density of stand. Hardly, therefore, it can be concluded that the increase in the stand height reduces the tree density in the stand, and correspondingly affects rut formation. The increase in the stand height could be thought to increase the volume of timber hauled to roadside in relation to the carrying potential of brush mat and therefore to have an increasing effect on rut formation.

In this study, the increase in logging residues, the quality of brush mat, the volume of bearing capacity of root system, the stand height and tree volume per hectare together had an increasing effect on the load size and the number of loads in forest haulage of timber. Therefore, the rut formation increased. When looking at the amount of logging residues remaining on strip road and setting out for strip roads separately, thus when they increased, the rut formation undoubtedly decreased. The amount of logging residues or the quality of brush mat have been shown to reduce rut formation also in the previous studies (Lamminen 2008; Kärhä & Poikela 2010; Kärhä et al. 2010; Lindeman 2010; Sirén et al. 2013). According to results of this study, instead of detailed explanation of the above variables separately, it could be successful to conduct the main component analysis to them. Unfortunately, this approach can't be used in practical planning models or automated digitized planning systems at least in near future.

Combined effect of harvesting conditions were also established for several stands by the surface soil classification of general soil map (1:200,000), in which it was possible to distinguish rut formation that is affected by large-scale surface soil classes. Therefore, the accuracy of this material is sufficient for models of strategic wood harvesting planning at a regional level, such as Kokkila (2011) has proposed in her report. On the other hand, Salmi (2011) has underlined that, the basic soil map (1:20,000) is also difficult to use in the design of wood harvesting operations at the operational level.

After careful analysis of rut formation at stand level, describing of harvesting conditions by geographical information succeeded and managed poorly. No cause-effect relationship was established. Although the harvesting conditions could be predicted so well that the

use of the spatial data sets can be presented and justified, it should be suggested, that planning of harvesting operations must keep to make carefully by managers. It must keep in mind, that also cutting results affect significantly rut formation and cause the failure in several stands in summertime wood harvesting. For instance, the bends on strip road network increased rut formation, as it was the case in the several studies (Kärhä & Poikela 2010; Kärhä et al. 2010; Lindeman 2010). In this respect, professionalism of the operator of harvesting machinery is a great importance for the success of summer time wood harvesting on drained peat lands. On the other hand, requirements for the success of harvesting operations such as reinforcing a good brush mat will increase the time consumption and reduce the productivity of wood harvesting. Therefore, work methods of skilful operators and the effective work models of harvesting should be figured out constantly every year to find, teach and learn the best working practices and job templates and hence to increase the cost-efficiency of wood harvesting on peat lands. For example, according to Ala-Ilomäki (2005), the slightly rear-loaded weight distribution is better than the front-loaded one. Palander et al. (2012b) have stated that machine operators are able to influence the load balance of 6-wheeled forwarder by front-butt loading in such a way that the rut formation reduces. According to their study, by using a forwarder loader, operators have the potential to impact on the weight distribution of the wheels and tracks and therefore rut formation.

#### **Modelling of rut formation on drained peatlands**

Several stepwise multiple regressions were conducted to evaluate which field measurements were necessary to predict rut formation and whether they could be replaced by GIS-data for a computational model. In this study, the variables, which described the spatial variation in stands, were tried to include in the rut depth model. Finally, there was the thickness of peat layer, forwarding distance and the depth to the groundwater table as the independent variables in the best linear regression model of the maximum rut depth (Table 11). The thickness of peat layer and the depth to the groundwater table were in the regression models of rut depth by Lindeman (2010). On the basis of our correlation analysis, the density value of laser scanner reflected back from the vegetation would have been statistically significant variable, but on the basis of the additional findings measured, the model drawn up had a lower explanation degree than that of the model presented in this study (Table 11). However, the density value of laser scanning reflecting from the vegetation is reasonable to keep in mind, if such ALS materials exist in future.

The best explanation degree of the best regression model was quite low ( $R^2 = 51.4\%$ ). Actually, this result is very

good in modelling of relationships under varying in conditions of nature such as like forest. From the perspective of operational planning of harvesting operations, the model was able to describe the rut formation up to the maximum depth of 15 cm with a sufficient degree of certainty, even if the residuals of the model range were quite large. The model gave too high values, while the maximum depth of the rut was more than 15 cm. In so deep ruts it is exceeded the criterion value (<10 cm) permitted by the criteria of PEFC forest certification in Finland (PEFC FI... 2014). Hence the model works with a sufficient degree of certainty in an acceptable operating range of the regulations. Actually, the model can be used to choose stands for the summer time wood harvesting, in which the maximum value of the rut depth caused by machinery is less than or equal to 10 cm. On the basis of the criterion, from research data of this study (240 plots) 33 study plots (i.e. 14%) located in the stands, which should have been harvested during wintertime.

According to the careful analysis, the better explanation degree was given to the maximum rut depth than rut formation percentage. In Finland, the current practical success factors set out for the harvesting results of wood harvesting on peatlands' wood procurement are based on the rut formation percentage, which on basis of this analysis, is from the point of view of wood harvesting more vague measure than the maximum rut depth. As the subject of further investigations it would be interesting to find out whether effects of these variables could be combined into one independent variable of rut formation. The linear correlation of residual variations can be contributed to be due to this reason, although the most likely reason is the difficulty of measuring or scanning the rut depth in really deep ruts which usually are full of water.

## V. CONCLUSIONS

The purpose of this study was to examine if planning of wood harvesting on peatland stands could be automated using digitization of harvesting conditions with GIS, when the success criterion is a rut formation caused by harvesting machinery: 1) a maximum rut depth and/or 2) the percentage of formatted rut of total strip road length. The aim was to develop the computational model of rut formation for stand selection in summertime wood harvesting. It was also aimed that the manual work of field measurements could be replaced by utilizing digitized geographical information. The study looked at spatial data sets on drained peatlands' harvesting operations. Based on the comprehensive analysis of data, a linear regression model was developed for the maximum rut depth caused by machinery with the ground carrying capacity of Class 2 (cf. Table 2). Airborne laser scanning material (ALS)

had wide variations in wood harvesting condition factors. Therefore, ALS data were unreliable to utilize in the estimation of rut formation and the selection the stands for summertime harvesting. Gamma radiation material (GRL) had the correlations to the rut formation, but the prediction of rut formation was unreliable. Furthermore, the determination of the thickness of peat layer and the spatial variation of the depth to the groundwater table without field measurements was unreliable. Therefore, the best rut formation model was formulated using the ordinary variables, which based on the field measurements. To conclude, wood harvesting during summertime, the computerized models and digitized planning systems require more accurate and reliable information about the thickness of peat layer, the depth to the groundwater table and forwarding distance than current GIS data provides. Even with decision support of manual field measurements 14% of stand selections would have been wrong in this set of stands. In addition to harvesting conditions, harvesting machinery and cutting results significantly affected rut formation. In this regard, negative influence of harvesting conditions on the success of wood harvesting decreased, if the carrying capacity of harvesting machinery was high, i.e. the nominal ground pressure was low. Therefore, utilization of harvesting machines with the low carrying capacity (i.e. Classes of 1 and 2) should be allowed only at drained peat lands with thin peat layer.

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